



Instituto Tecnológico de Aeronáutica

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# Research Topics in Composite Materials @ ITA

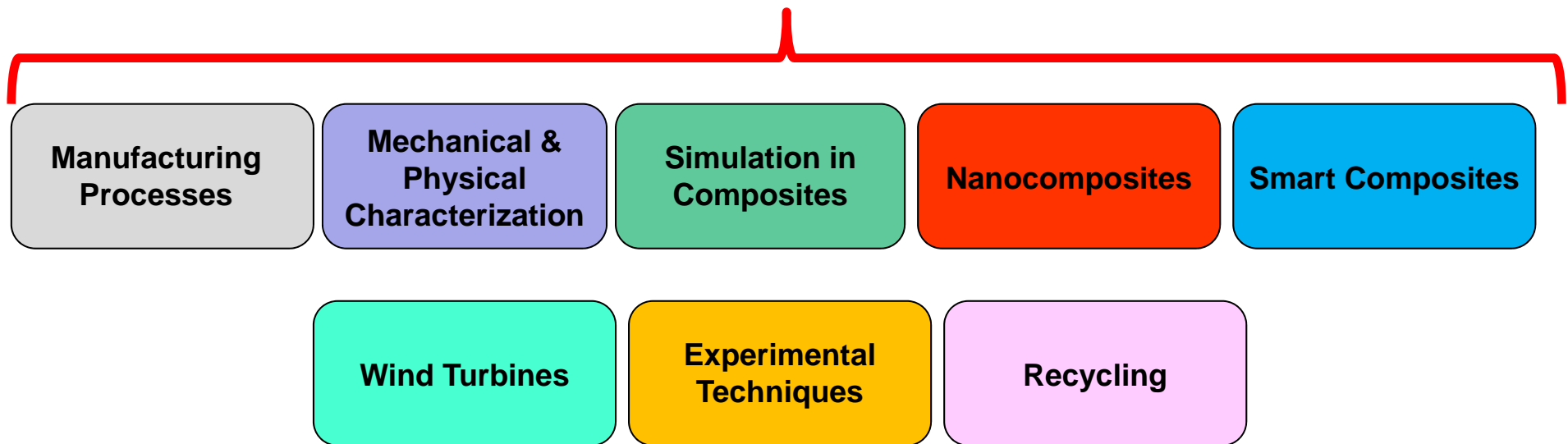
**Prof. Maurício Vicente Donadon**

**Instituto Tecnológico de Aeronáutica  
Department of Aeronautics**

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## Research Areas



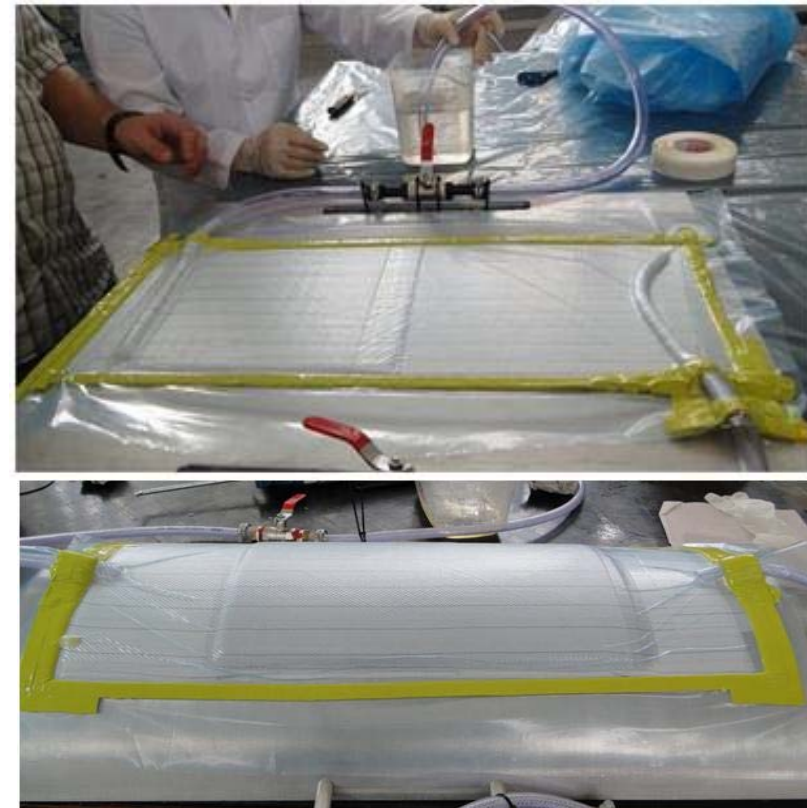
# COMPOSITE MATERIALS-RESEARCH TOPICS

## Manufacturing processes

### RTM



### RIFT



# COMPOSITE MATERIALS-RESEARCH TOPICS

## Manufacturing processes

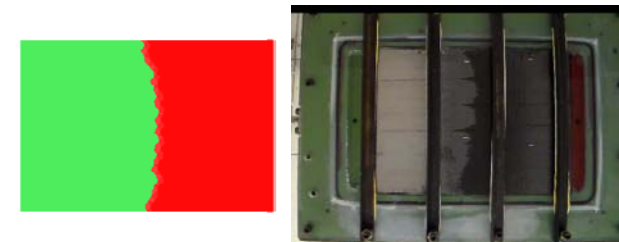
### CLEAN ROOM ISO 10000



### RIFT/RTM PROCESSES



Resin infusion stacking



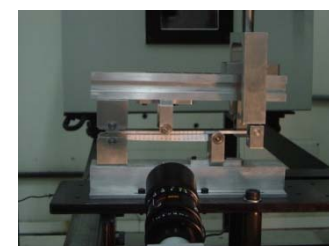
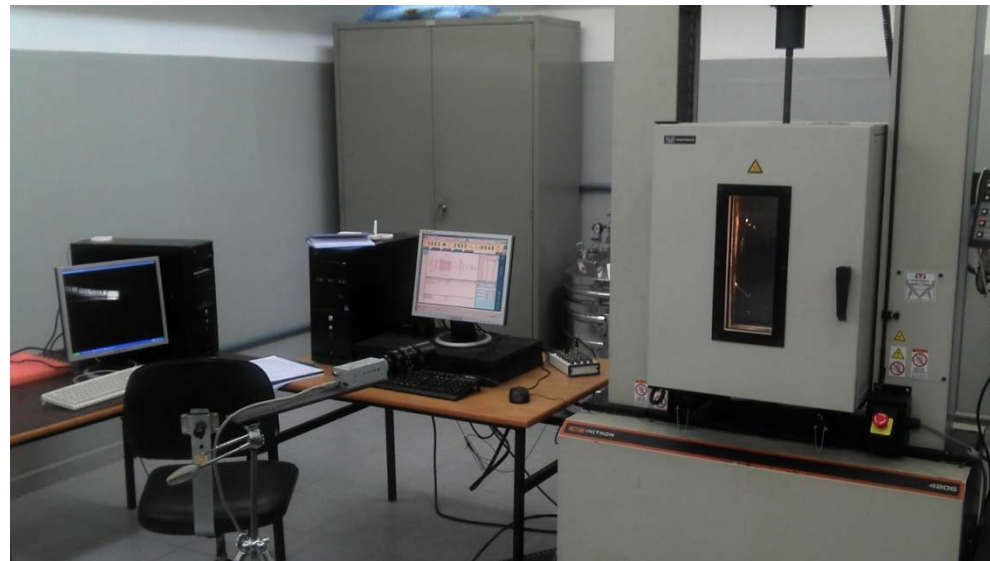
Mould filling simulation

# COMPOSITE MATERIALS-RESEARCH TOPICS

## Mechanical & Physical Characterization

### Fracture Toughness Characterization

In-plane ply properties



# COMPOSITE MATERIALS-RESEARCH TOPICS

## Simulation in Composites

### Intralaminar failure modes



(a) Numerical prediction



(b) Experimental

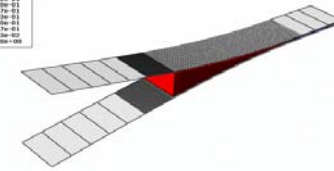
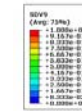
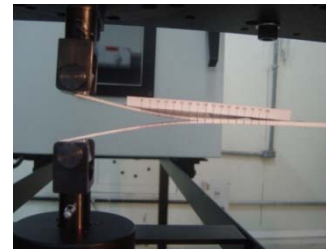


(a) Numerical prediction

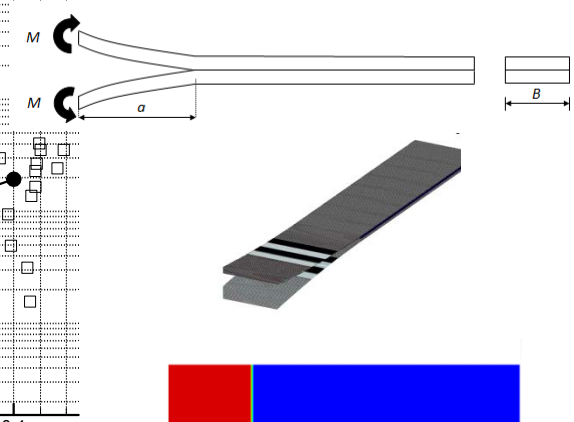
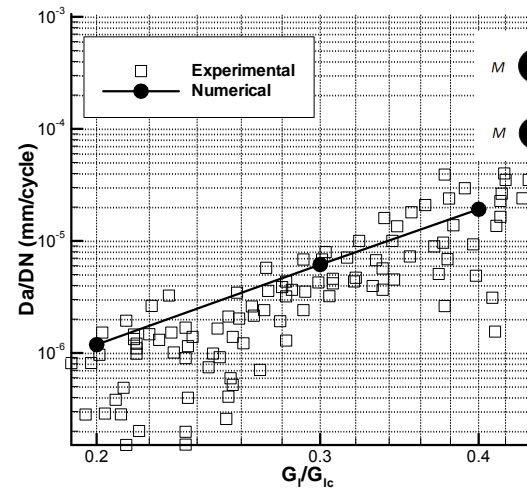


(b) Experimental

### Interlaminar failure (Delamination)



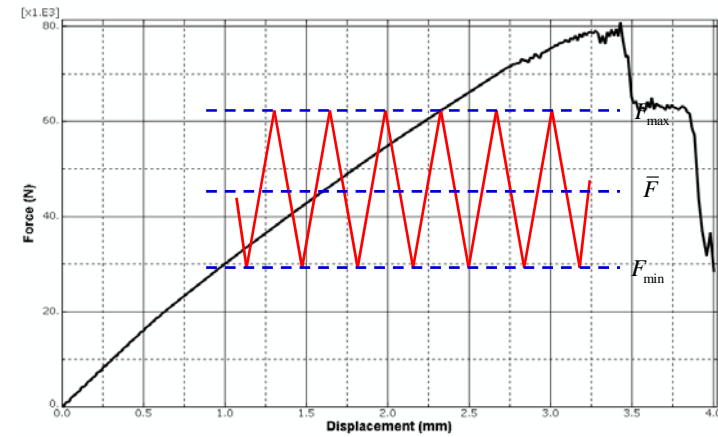
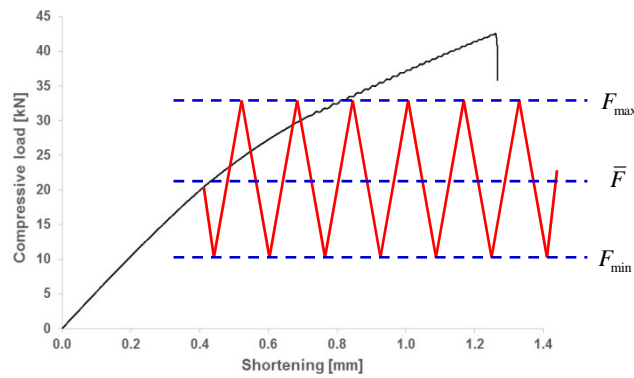
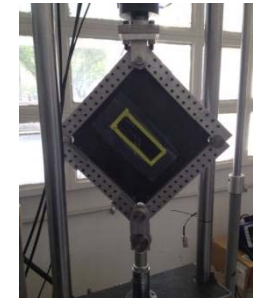
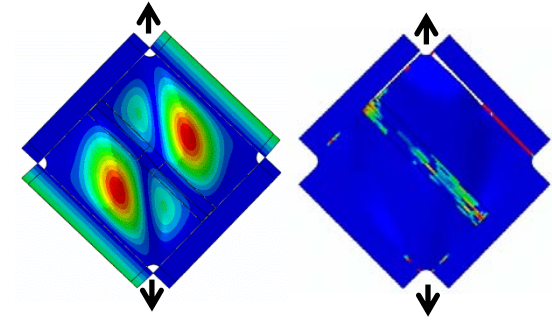
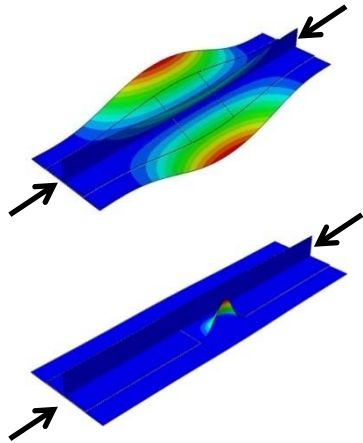
### Fatigue induced damage



# COMPOSITE MATERIALS-RESEARCH TOPICS

## Simulation in Composites

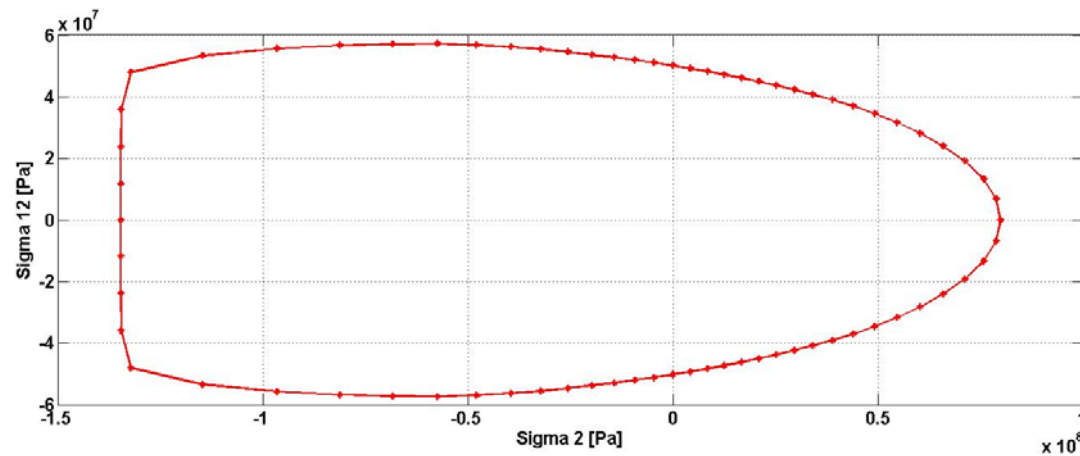
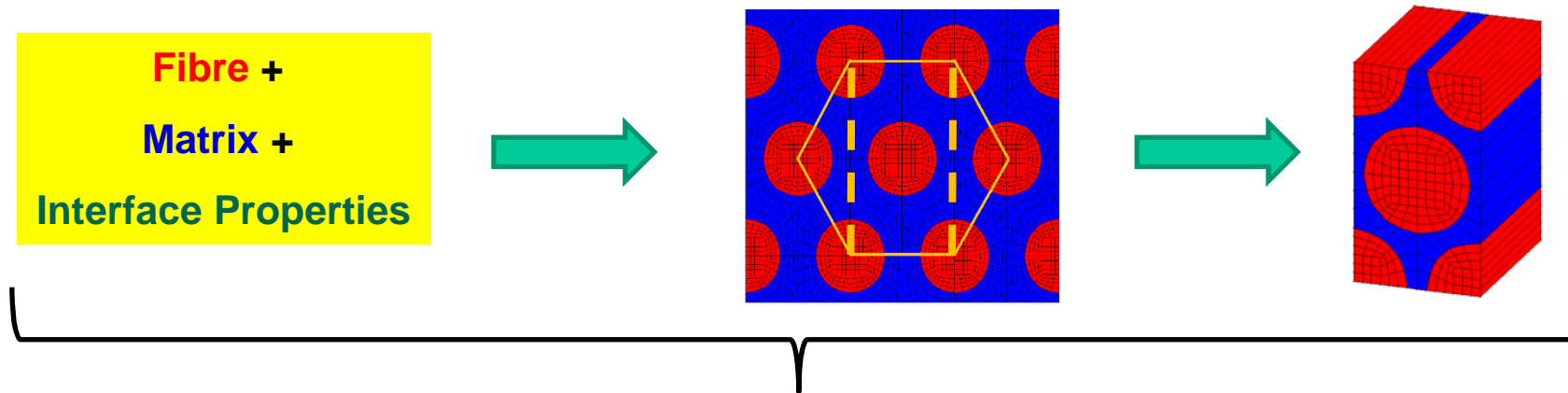
Life prediction/Durability



# COMPOSITE MATERIALS-RESEARCH TOPICS

## Simulation in Composites

### Micromechanics - Asymptotic Homogenization

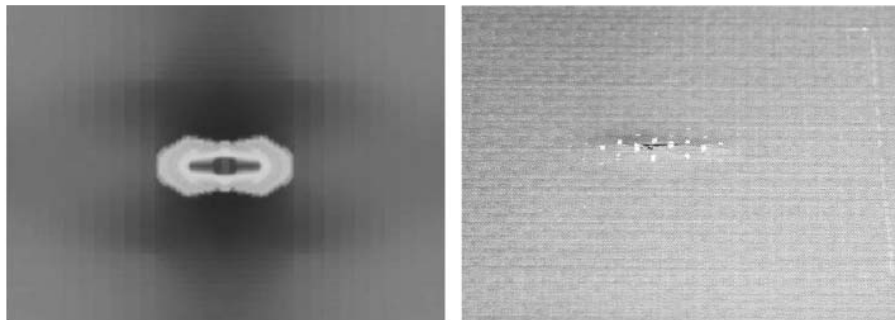




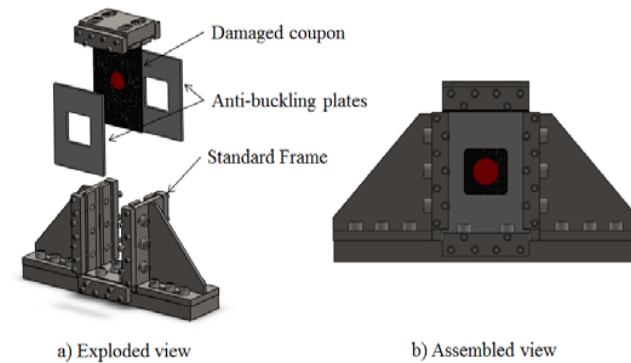
# COMPOSITE MATERIALS-RESEARCH TOPICS

## Simulation in Composites

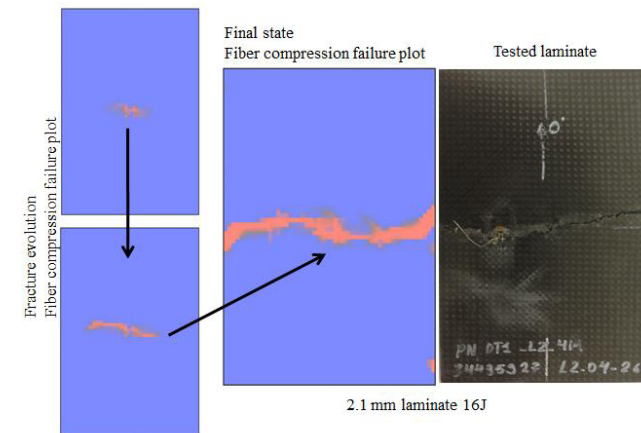
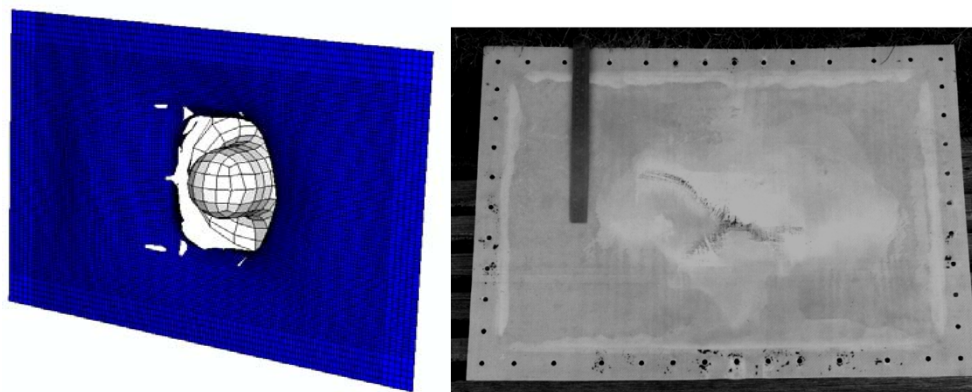
### LV Impact Induced Damage



### CAI Strength Prediction



### Bird-Strike

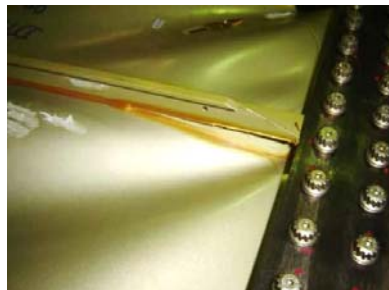


# COMPOSITE MATERIALS-RESEARCH TOPICS

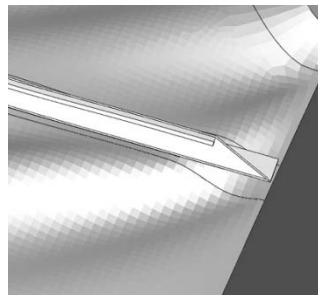
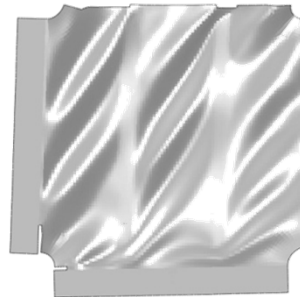
## Simulation in Composites

### Buckling, Postbuckling & Collapse (Fiber-Metal Laminates)

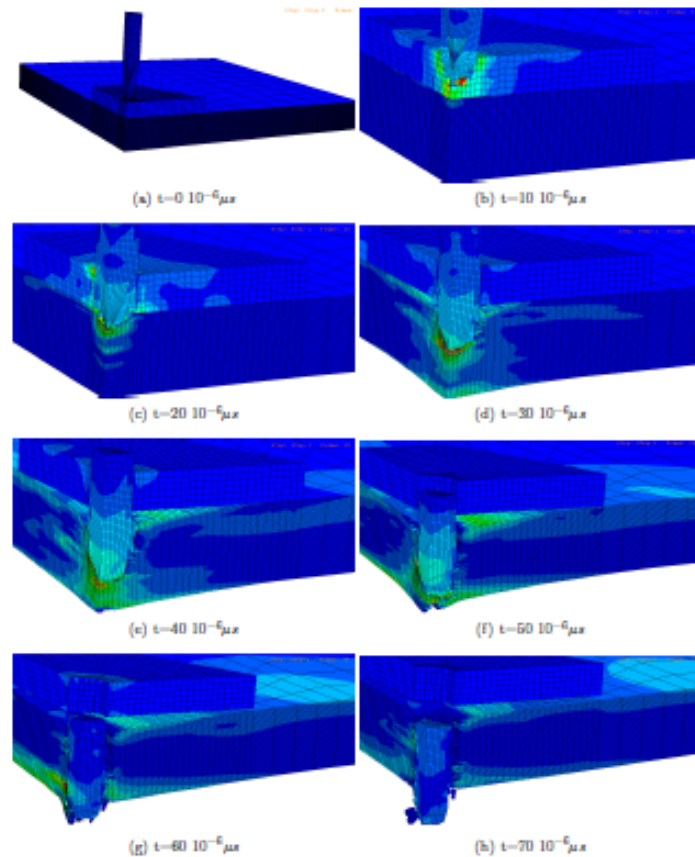
Experiment



FE Prediction



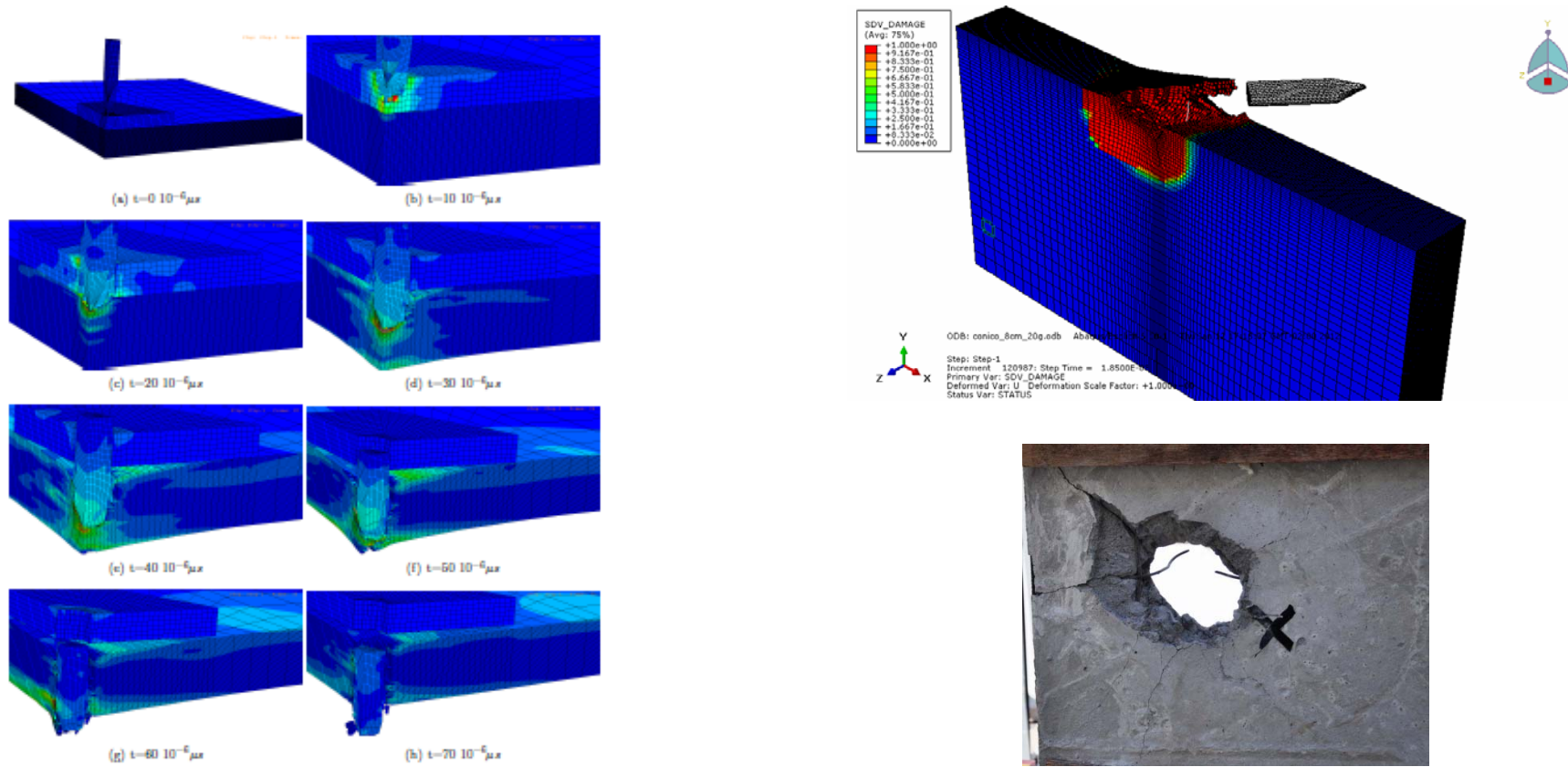
### Ballistic Impact Dynamics



# COMPOSITE MATERIALS-RESEARCH TOPICS

## Simulation in Composites

### Ballistic Impact Dynamics



# COMPOSITE MATERIALS-RESEARCH TOPICS

## Simulation in Composites

### Topological and Parametric Optimization of Stiffened Composite Panels for Aeronautical Applications

Laminate with  $N$  layers

$m$  possible orientation angles:  $\theta^1, \theta^2, \dots, \theta^m$

Each ply  $k$  may assume  $m$  values for  $\theta_k$

A laminate is defined by  $\Theta_0 = \{\theta_{10} \theta_{20} \dots \theta_{N0}\}$  and its lamination parameters  $\xi_0$

For another laminate  $\Theta$  one has  $\xi = \{\xi_1^A \xi_2^A \dots \xi_3^D \xi_4^D \xi_5^A \xi_6^A\}$

Objective function  $f = f(\xi)$

$$\tilde{f}(\xi) = f(\xi_0) + \mathbf{s}^T (\xi - \xi_0)$$

$$\mathbf{s} = \left\{ \frac{\partial f}{\partial \xi_1^A} \quad \frac{\partial f}{\partial \xi_2^A} \quad \dots \quad \frac{\partial f}{\partial \xi_3^D} \quad \frac{\partial f}{\partial \xi_4^D} \quad \frac{\partial f}{\partial \xi_5^A} \quad \frac{\partial f}{\partial \xi_6^A} \right\}^T$$

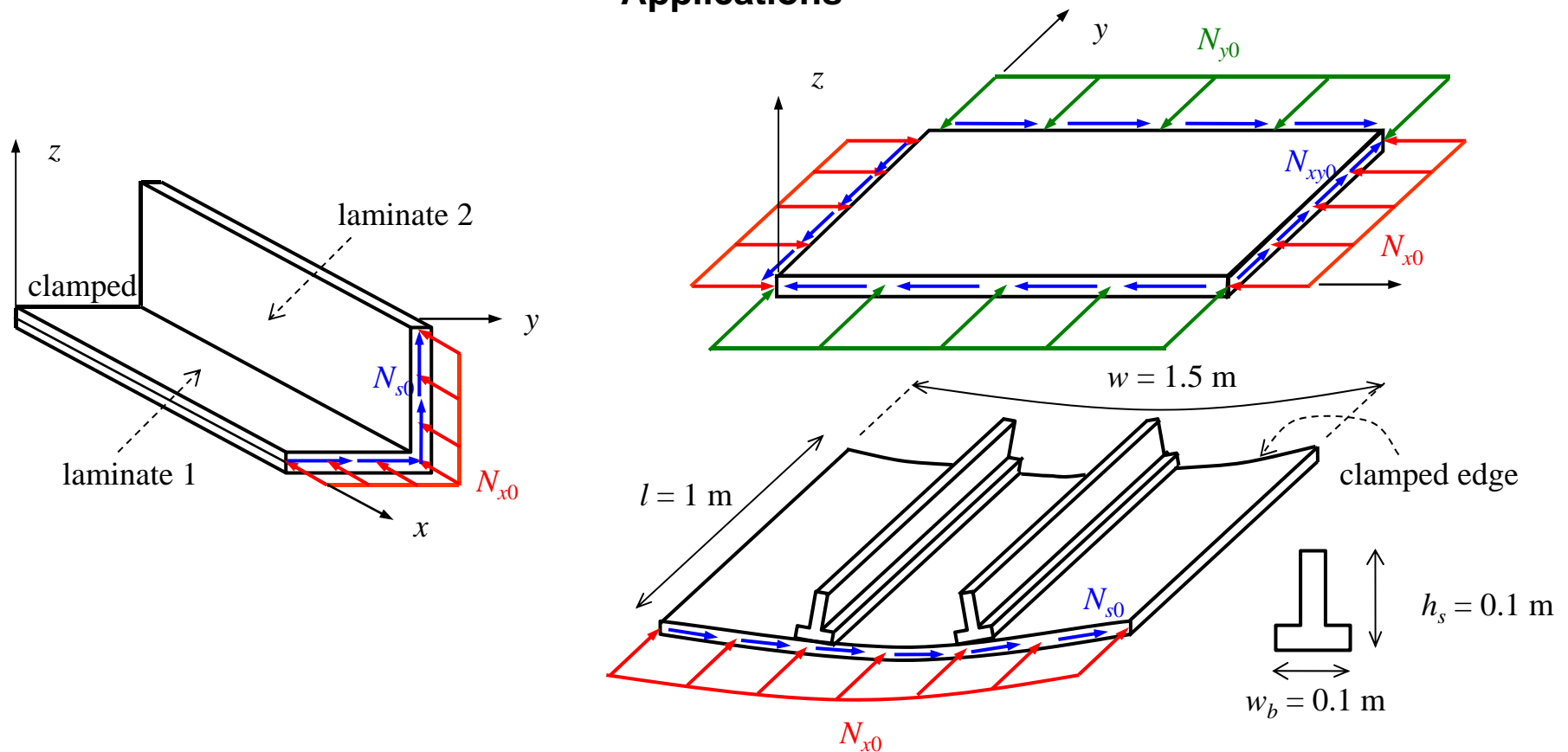
$$\Delta f = \mathbf{s}^T (\xi - \xi_0)$$

Maximize  $\Delta f$  with  $\xi$  restricted to lie in the feasible region.  
Searching all the  $m^N$  possibilities is not doable

# COMPOSITE MATERIALS-RESEARCH TOPICS

## Simulation in Composites

Topological and Parametric Optimization of Stiffened Composite Panels for Aeronautical Applications

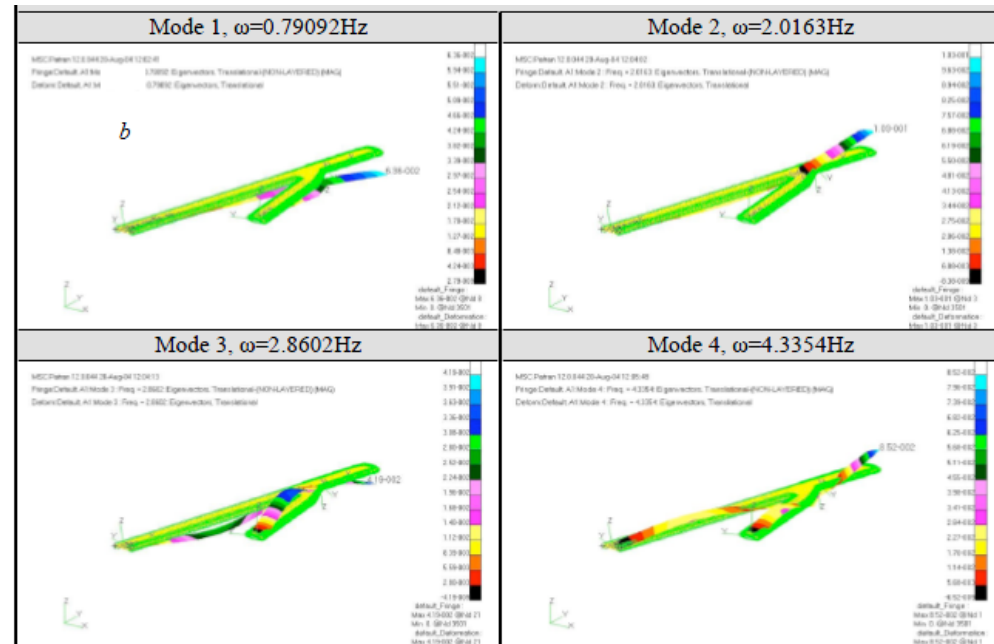
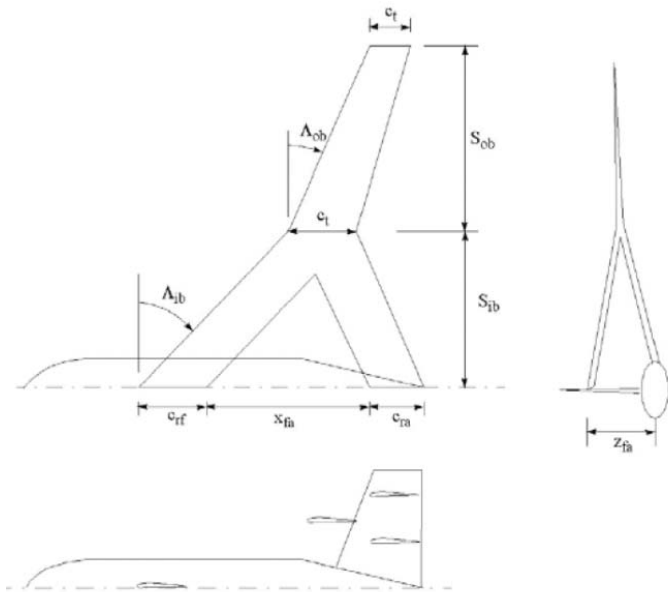


# COMPOSITE MATERIALS-RESEARCH TOPICS

## Simulation in Composites

### Structural synthesis for prescribed frequencies and mode shapes

- The need to advance in algorithms to deal with **target mode shapes** in the optimization process.
- This inverse problem is of great interest for the synthesis under aeroelastic constraints or model updating algorithms (based on modal test data).
- Proposed method (without eigenvector derivatives) is under study for the joined wing aircraft.



# COMPOSITE MATERIALS-RESEARCH TOPICS

## Simulation in Composites

Aero acoustic scattering by finite composite plates

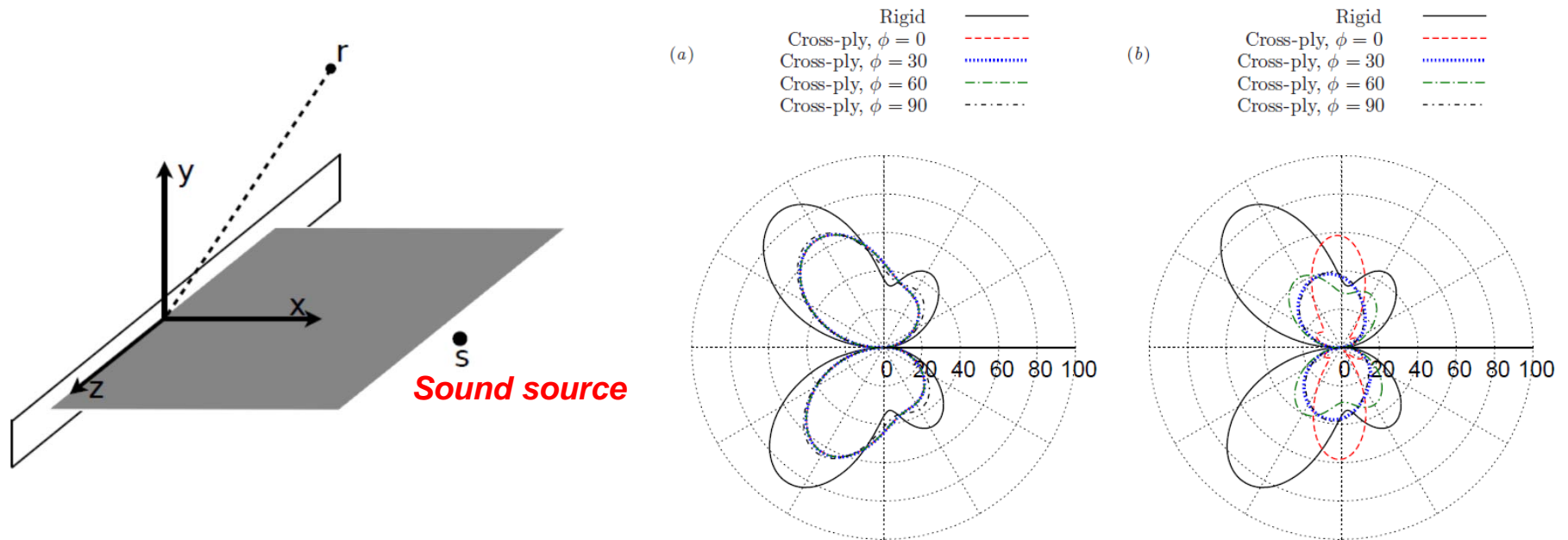


Figure 4. Acoustic directivity for  $k_0 = 5$ ,  $\epsilon_0 = 0.0021$  and (a)  $\Omega_0 = 0.1$  and (b)  $\Omega_0 = 0.05$

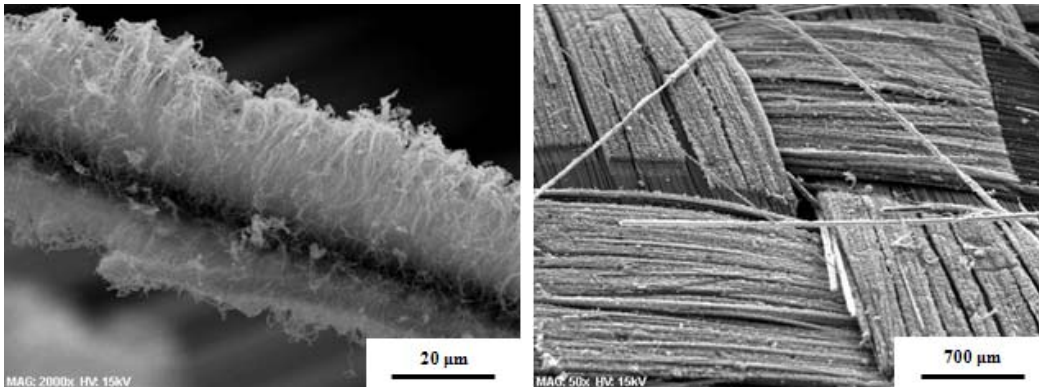
# COMPOSITE MATERIALS-RESEARCH TOPICS

## Nanocomposites

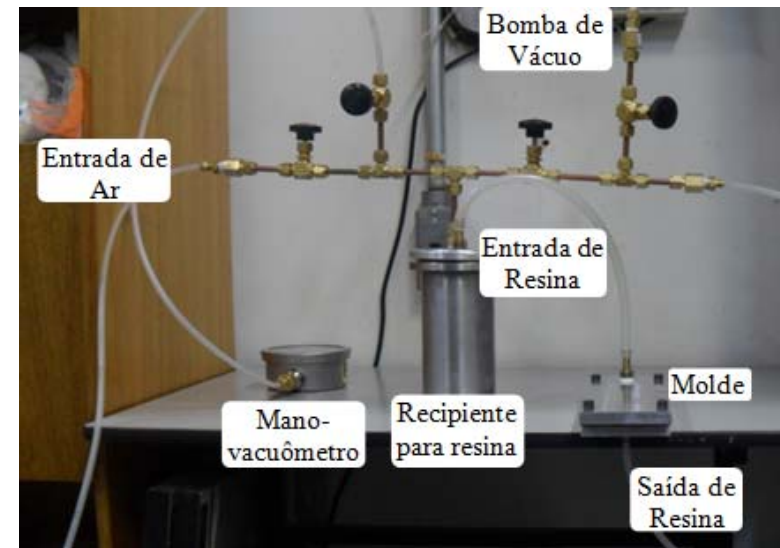
CVD reactor @ INPE



CNT growth on the fabric surface



RTM Setup for Nanostructured composite manufacturing

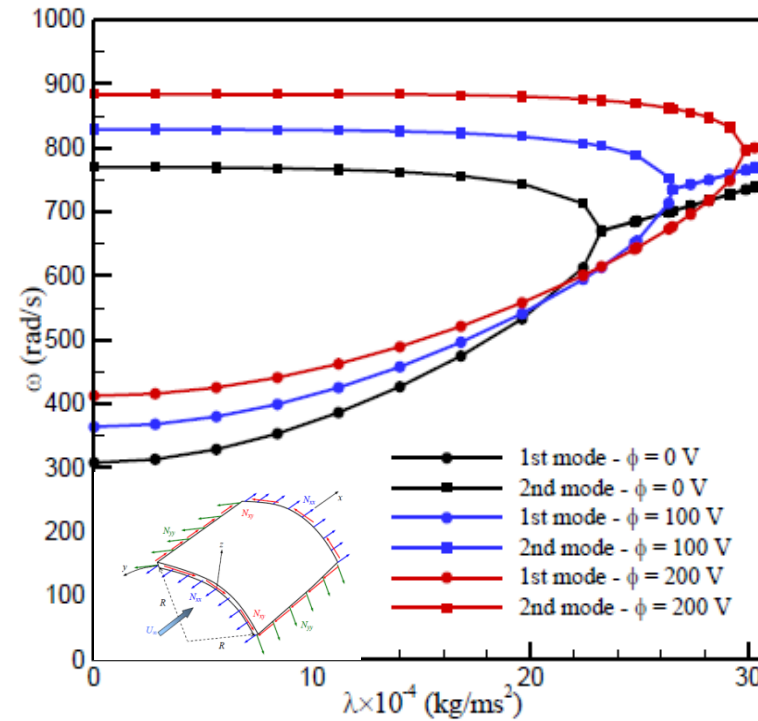




# COMPOSITE MATERIALS-RESEARCH TOPICS

## Smart Composites

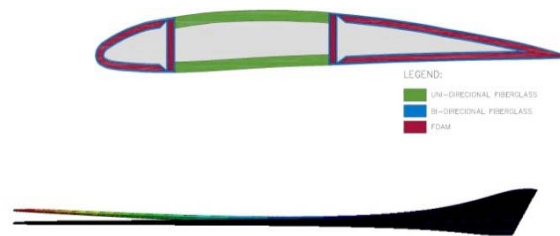
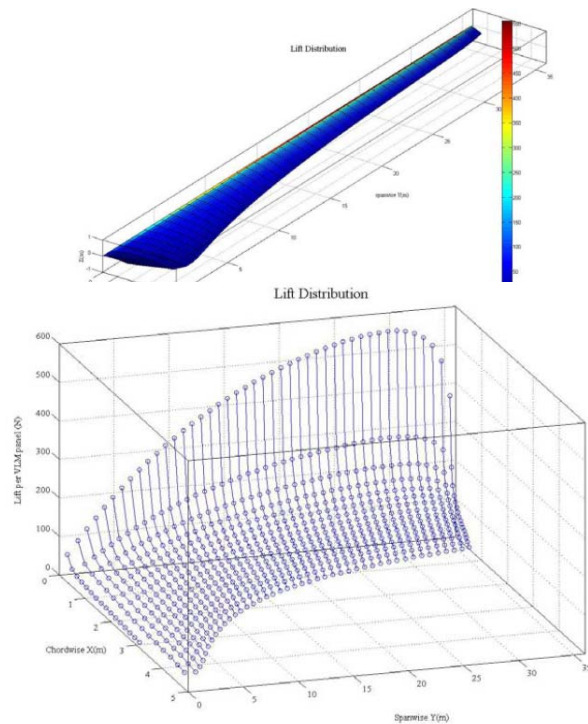
Piezoelectric & Viscoelastic materials applied to natural frequencies, buckling load and flutter control



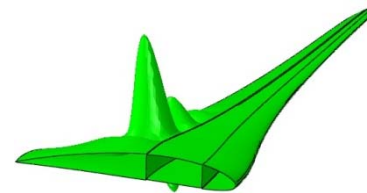
# COMPOSITE MATERIALS-RESEARCH TOPICS

## Wind Turbines

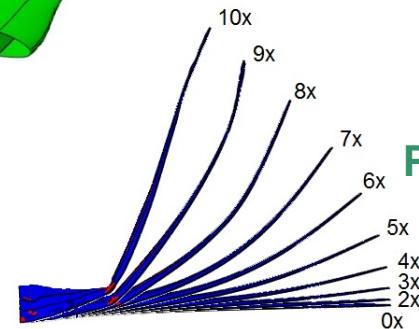
- Development of numerical tools for steady & unsteady aerodynamic/aeroelastic analyses of wind turbines;
- Blade design optimization



Vibration



Buckling

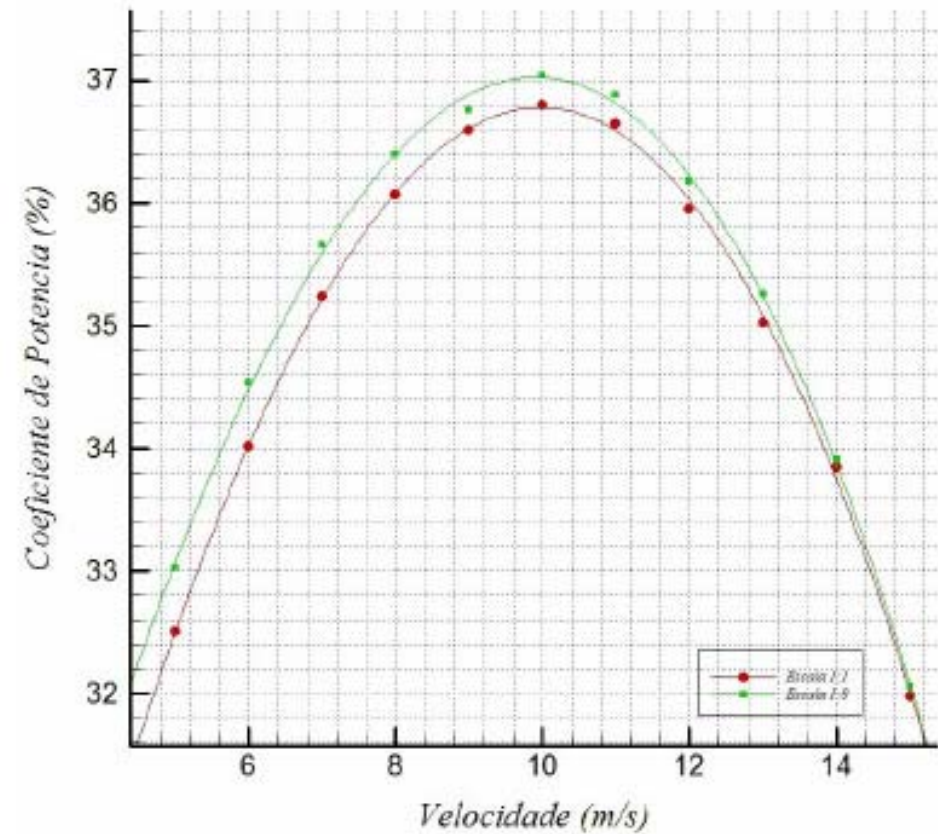
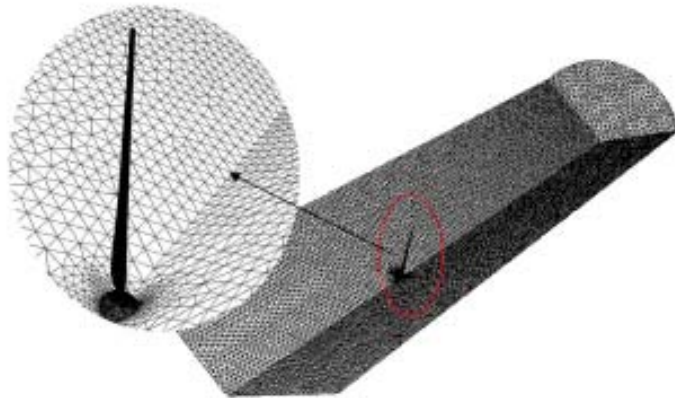
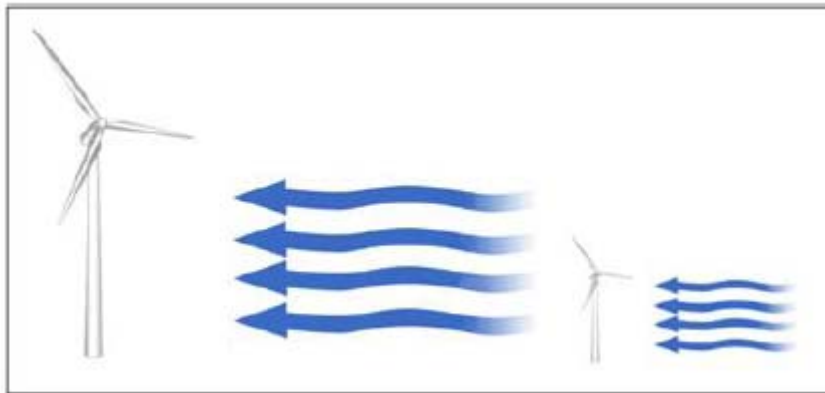


Progressive failure

# COMPOSITE MATERIALS-RESEARCH TOPICS

## Wind Turbines

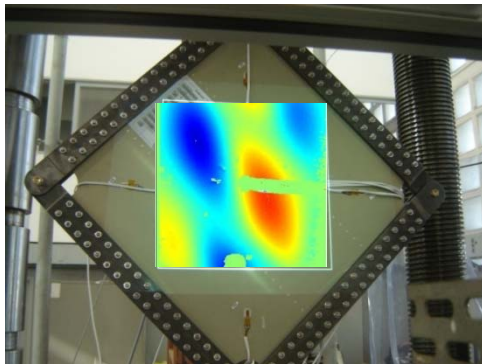
- Development & validation of similarity rules for wind tunnel testing



# COMPOSITE MATERIALS-RESEARCH TOPICS

## Experimental Techniques

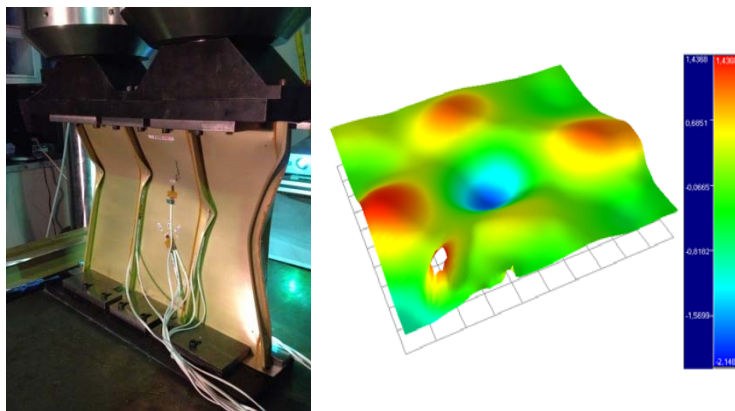
Post-buckling due to shear loading



Combined Shear-Bending Post-buckling



Post-buckling/Crippling in compression



# COMPOSITE MATERIALS-RESEARCH TOPICS

## Experimental Techniques

Drop test tower – Impact tests

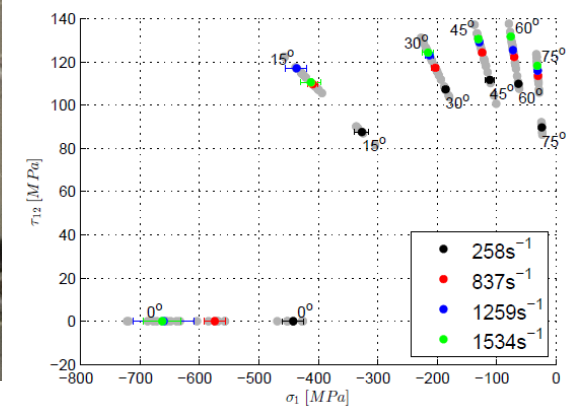
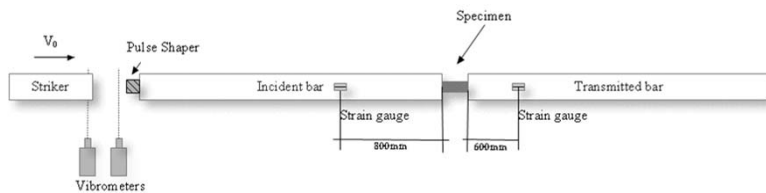


# COMPOSITE MATERIALS-RESEARCH TOPICS

## Experimental Techniques

### Split Hopkinson Pressure Bar testing apparatus – Strain rate effects/HVI

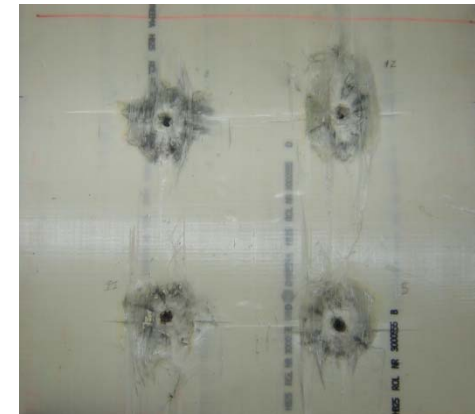
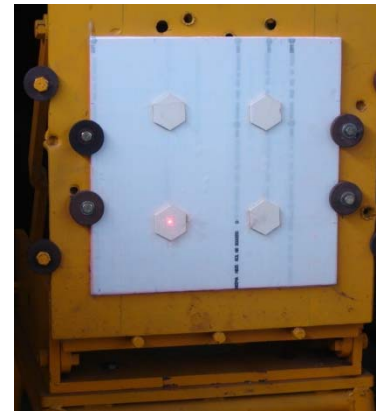
- Incident/transmitted bars dimensions: 2m,  $\Phi 1''$ .
- Striker : 0,3m ,  $\Phi 1''$ . Aluminum Pulse shaper used;
- Bar material : Carbon Steel /Aluminum alloy 7075T651
- Specimen dimensions ( b x h x L ) : 15mm x 10mm x 10mm



# COMPOSITE MATERIALS-RESEARCH TOPICS

## Experimental Techniques

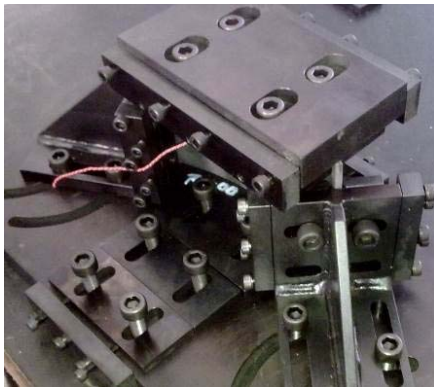
HVI/Ballistic impact setup – Gas-gun



# COMPOSITE MATERIALS-RESEARCH TOPICS

## Experimental Techniques

CAI test rig for plates & shells



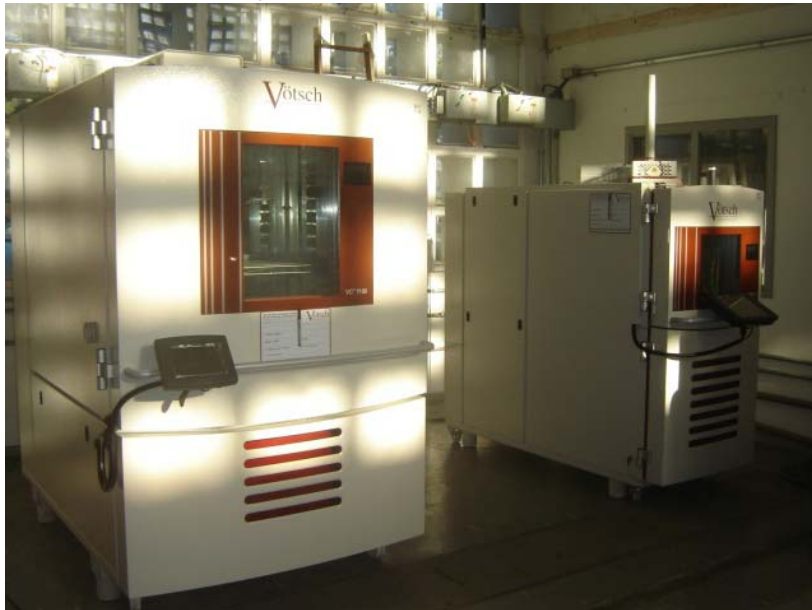


# COMPOSITE MATERIALS-RESEARCH TOPICS

## Experimental Techniques

Aging & Environmental Effects

Temp./Humidity & Thermal Shock Chambers



DCB at -54 °C

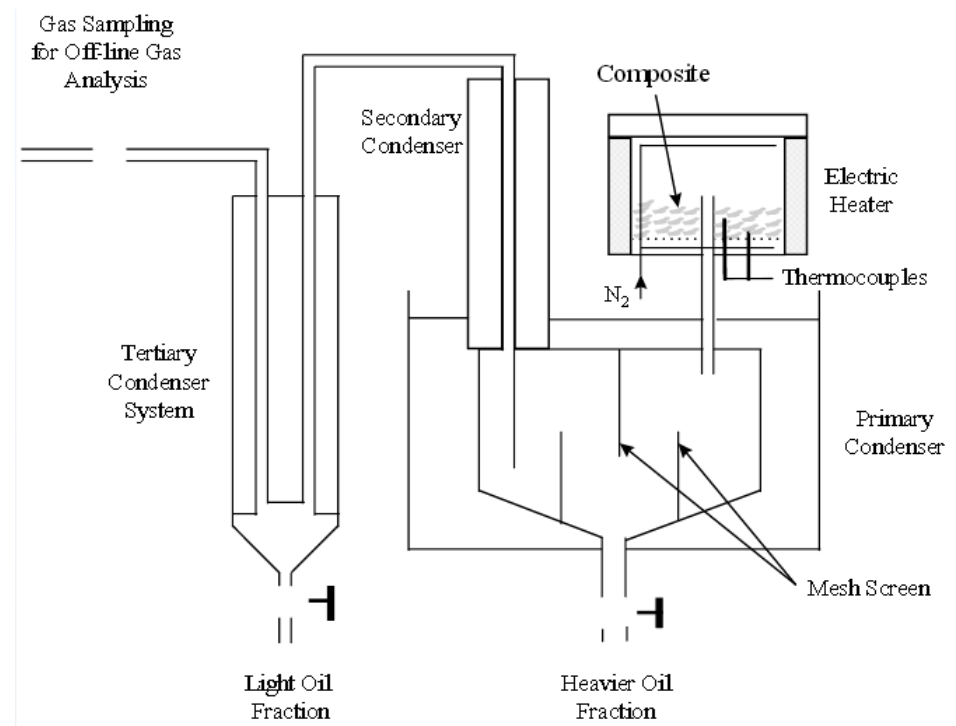


# COMPOSITE MATERIALS-RESEARCH TOPICS

## Composites Recycling



Schematic diagram of the pyrolysis reactor





# COMPOSITE MATERIALS

## Research Collaboration Topics

- 1) Topological and Parametric Optimization of Stiffened Composite Panels for Aeronautical Applications;
- 2) Co-cured, co-bonded and secondary bonding composite joints;
- 3) Repair of Aeronautical Composite Structures;
- 4) Hygro-Thermo-Mechanical Fatigue of Composite Structures;
- 5) Impact resistance and damage tolerance of aeronautical composite panels;
- 6) Buckling, post-buckling and collapse of composite stiffened panels (static & dynamic (crushing))
- 7) Smart materials applied to aeroelasticity of composite panels (passive/active)
- 8) Progressive failure analysis of composite structures (multi-scale modeling)
- 9) Sustainable recycling processes applied to aeronautical composite structures



# COMPOSITE MATERIALS

## Research Collaboration Topics

10) Sandwich structures:

- Local & Global Buckling;
- Static & Dynamic Responses;
- Uncertainties quantification & validation;
- Fatigue.



# THANK YOU

# Questions?

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